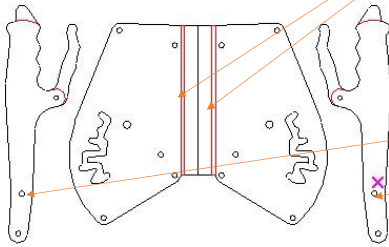


**Parts List:**

- 2 - Main console body and lever halves
- 3 - 3D-printed spacer/insert (1 spare)
- 4 - Pre-bent lower mounting brackets
- 10 - .4mm brass rivets



Get out your magnifiers, tweezers and epoxy or slow-setting super glue!

Break apart main console body halves at etched fold lines; use flat pliers to grasp console half firmly at etch line. Carefully flex PE metal at etch line. Take care not to distort the console!

Drill shifter pivot and lower mounting bracket holes on the console and mount brackets with .014" bit. Remember to drill shifter pivot hole also!

Insert .4mm rivet through 1<sup>st</sup> console side with shaft pointing up on flat surface (taping to surface may help).

Slip lever halves over rivet with trigger and button together, align and glue

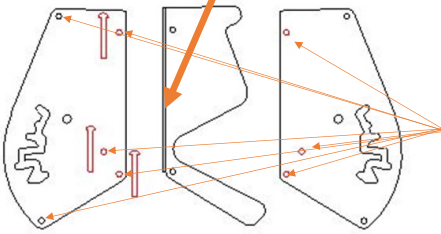
Install insert along lower edge of console with lip against lower edge of console side.

Slide 2<sup>nd</sup> console half over rivet and glue to insert

Two remaining rivets (per shifter) may be used to align console halves and pre-bent mounting brackets.

Small lip to align lower edge of insert with edge of console sides

**Fragile 3D!!!**



Drill .014" holes for shifter pivot, 2 lower mounting bracket holes and upper bracket holes (if desired).