



Parts List: Photo etch hand lever/trans lever set and grips, .7mm rivet, 3D-printed lever mount, 3" length of .022" tubing.

Prep: Soak photo etch parts in acetone for approximately 10 minutes until rubber and blue mask/adhesive releases from parts; soak 3D mount in acetone for approximately 5 minutes to remove wax/residue from 3D printing process; make sure rivet slides through holes in mount and hand lever holes at mounting hole. Rivet shank diameter is .016" Stainless tube approximate lengths are .875", .525" and .175".



Assembly: Determine if mount will be in front of, or behind, reverser flange. Mount is behind in above pics. Paint grips as desired (original phenolic grips were black); attach grips to hand levers using superglue, clear epoxy or adhesive of choice. Starting from driver side, insert second shortest lever in mounting slot with pin facing toward engine, insert rivet through outer bracket tab and through lever; insert next tallest lever in second slot, slide rivet through lever; insert tallest lever in third slot, etc.. Fourth (reverse) lever typically points to rear and attaches to photo etch link with slot on end, which mounts to reverser pivot hole. Hole in reverser must be drilled out if attaching lever with pin (not included). When cutting tubing, use Xacto knife and roll tubing on masking tape on flat surface. Install tubes shortest to longest. Cut shortest length first and allow a bit for sanding/finishing cut ends. Tubing installs over hand and trans lever pins. Make sure tubing fits over pins before gluing.