Instructions for bending rear caliper brackets to fit over rotor



Use pliers that have square, smooth jaws that clamp evenly. Grip bracket at caliper end w/just a sliver of bracket visible next to the pliers.



Holding bracket firmly with pliers, bend bracket while pulling slightly. You want the bend to take place as tight against the pliers as possible



After making approximately 90-degree bend, fit bracket as tightly against outer circumference of rotor as possible.



When bending, take care not to roll larger part of bracket over nose of pliers.



Finish bending of bracket by crimping over the rotor.



If bent properly, the hole in the middle of the bracket will be centered in hat locating hole in rotor.